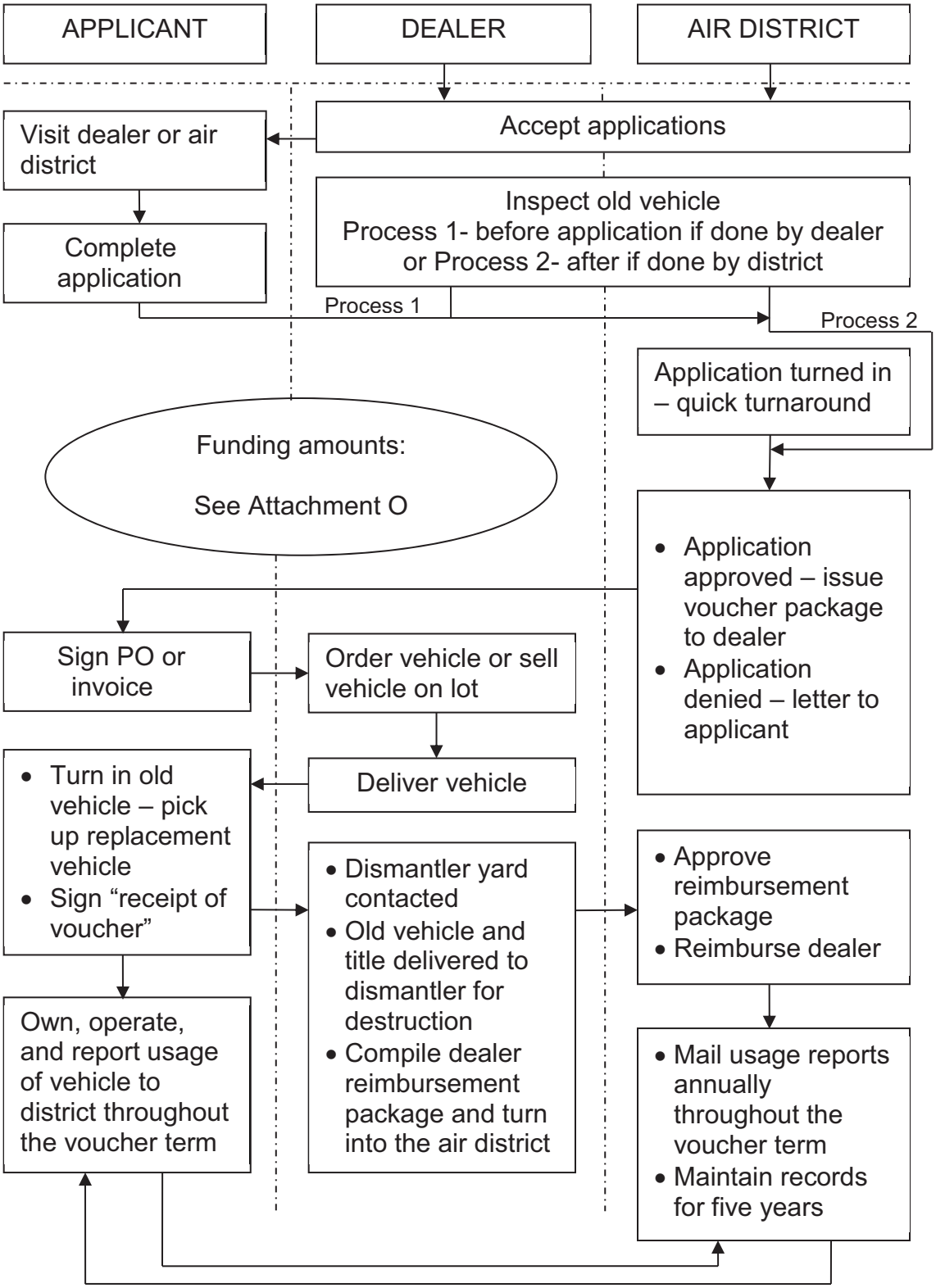TIMBER Program Truck Replacement Flow Chart